

**ONE** COMPANY

From 2023 our new location is at  
**VILLA IMPERIALI DALLA ROVERE**



# ONE COMPANY

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ONE COMPANY is an enterprise leader in the production of **MADE IN ITALY** apparel in all categories, especially in the jersey wear production (CMT).

We are able to respond with immediacy to customer needs, from modelling and graphic creativity, to the research of materials and the study of the workmanship process (Industrialization), up to the production of the finished product at 360 °, starting from the first "idea" of the style.

Internally, we are able to offer our clients an exclusive area composed of prototype makers, pattern makers and designers that permits us to gather the needs of our clients, from the creation of the garment and graphics, to the research of the materials, study of the workmanship and production of the finished product giving a global service starting from the first "ideas" of the client.

With the aim in offering to the High-end Italian and International fashion Maisons a product of excellence, which responds to all the certification requirements the market requires we have built solid partnerships with the best Italian certified suppliers which are leaders in their own specific fields such as fabrics, prints, embroideries, all types of finishing/treatments and embellishments.

The strategic choice to partner with only the best professionals permits us to maintain a complete and fast moving structure which does not weigh on the cost of the final product and at the same time adding value to the product, increasing the quality.

ONE COMPANY has been able to impose itself very quickly on the national and international panorama, distinguishing itself as being a fast and reliable partner, capable of obtaining the approval and certifications of the major leading luxury brands which have become our most important clients.





# THE PHASES OF THE PROCESS OF THE WORKMANSHIP

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## **FABRIC SELECTION**

The product dept selects the fabrics according to client's needs.



## **SEWING**

The cut fabrics are then sewn in the atelier ONE TAILORING



## **ACCESSORIES SELECTION**

The product dept selects the accessories respecting the characteristics of the garment.



## **WASHING E DYING**

If washing and dyeing are foreseen in the process then the gmts is entrusted to our partners.



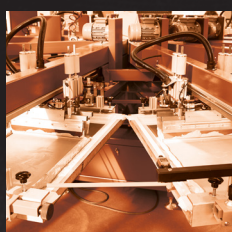
## **FABRIC CUTTING**

The pattern making dept prepares the paper patterns and coordinates the cutting phase of the fabrics.



## **QUALITY CONTROL**

Our technical staff, on a daily basis, carries out the quality control verifying the total conformity of the gmts.



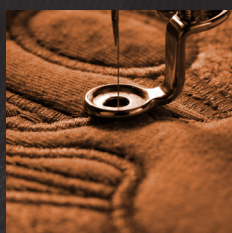
## **PRINTING**

ONE COMPANY partners with screen and digital printing companies for the realization of all types of prints.



## **IRON E PACKAGING**

The final phase of the process foresees the ironing and final packaging of the gmts at our ironing unit ONE IRON.



## **EMBROIDERY E APPLICATIONS**

ONE COMPANY coordinates all phases of embroidery and applications.



## **DELIVERY**

The goods are delivered to our clients from our warehouse of ONE COMPANY.

# THE AREAS OF THE PROCESS OF THE WORKMANSHIP

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## **PRODUCT AREA**

Intercepts the client's needs and develops them through the activities of product research (fabrics and accessories) and industrialization.

## **PAPER PATTERN AREA**

Manual skills and technological innovation unite, starting from the initial idea the product begins to take form with the realization of the paper pattern.

## **COSTING AND INDUSTRIALIZATION AREA**

This area outlines the best processes of workmanship, defining the cost of the garment and its industrialization.

## **PRODUCTION AREA**

Takes care of coordinating the realization of the garments, making use of the internal structure and external partners, respecting the deadlines requested by the client.

## **BUYING AREA**

Determines the total needs and proceeds with the purchasing of the raw materials. The buying area interfaces itself with the supplier's with the objective to obtain the necessary required conformity of the materials.

## **QUALITY CONTROL AREA**

The garments are checked daily by qualified technicians who verify the conformity of the processes and of the finished product.

## **LOGISTICS AREA**

The area is responsible for verifying the conformity of incoming goods, of both raw materials and finished product before shipping to the client.

## **ADMINISTRATION AREA**

Internally, the group follows the administrative aspects, financial and human resources management.

## **COMPLIANCE AREA**

The area deals with regulations and certifications that must be respected by the group and its partners.

# TOWARDS AN EVERMORE SUSTAINABLE WORLD...OUR CERTIFICATION OF PRODUCTS AND PROCESSES

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The group has always been attentive to the regulations and has planned a virtuous path in compliance with national and international standards, attentive to sustainability issues. The complexity and the constant evolution of the aspects of compliance has led us to create a dedicated area with the objective of implementing procedures that respond to patterns of certification of product and process.



ISO 9001:2005  
Reg. N°17845-A

## **ISO 9001:2015 certification**

The International ISO 9001 standard establishes the requirements of a system of quality management. The certification obtained attests that ONE COMPANY manages efficiently the governance of its processes with a particular attention towards the needs of the clients.



Certified by ICEA  
GOTS-10877

## **GOTS certification (Global Organic Textile Standard)**

GOTS is recognized as the most important international standard for the sustainability of the production of garments and textile products, manufactured with natural fibres from a biological agriculture, such as cotton and wool.



ONE COMPANY SRL  
is GRS certified  
By ICEA  
ICEA-TX-2052

## **GRS certification (Global Recycle Standard)**

Products certified to the Global Recycled Standard (GRS) contain recycled material that has been (independently) verified at each stage of the supply chain, from the source to the final product. In addition, social, environmental, and chemical criteria related to processing are required.

# SUPPLIER QUALIFICATION THROUGH AN ACTIVITY OF AUDITING, MONITORING AND SUPPORT

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## OUR PARTNERSHIP: CRAFTSMANSHIP AND INNOVATION

In order to be able to offer, to the best Italian and foreign Maisons, a product of excellent quality that meets all the required certification requirements requested from the market we have tied solid partnerships with only the best certified Italian suppliers, leaders in their specific sectors. The strategic choice to partner with only the best professionals permits us to maintain a complete and fast moving structure which does not weigh on the cost of the final product and at the same time adding value to the product, increasing the quality.



### **TQM – TOP QUALITY MANAGEMENT**

Quality control checks are carried out daily at the manufacturing units by qualified technicians who verify the quality of the workmanship and of the finished product.



### **PROCEDURES AND RULES**

Verification of compliance of the standards and specific procedures on part of the suppliers. Verification of the definition of an organizational chart for organizational aspects.



### **CONFORMITY AND LAWS**

Verification of the respect of the labour rights, safety of the work place, the respect of the privacy of information and respect of the environment. Verification that the supplier's respect of the norms currently in use.



### **SUITABILITY RATING**

The activity of monitoring permits the attribution of a rating of the quality standards and conformity. The respect of a specific range is an essential element of collaboration.

# CONTACTS

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## ONE COMPANY SRL

### Headquarter

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